




AICrNX Coated

| 13-Flute Finishers, Chip Control, Corner Radius, 30° Helix  | | | | | | |
|--|---------------|--------------|-------|---------------|---------|--------------------------|
| Cutter ø | Decimal Equiv | Flute Length | OAL | Corner Radius | Shank ø | AICrNX Coated Part # |
| 1-1/4 | 1.250 | 2-1/2 | 5-1/2 | .030 | 1-1/4 | RFZ13234 |
| 1-1/4 | 1.250 | 2-1/2 | 5-1/2 | .060 | 1-1/4 | RFZ13235 |
| 1-1/4 | 1.250 | 2-1/2 | 5-1/2 | .125 | 1-1/4 | RFZ13236 |
| 1-1/4 | 1.250 | 3-1/8 | 6-1/2 | .030 | 1-1/4 | RFZ13237 |
| 1-1/4 | 1.250 | 3-1/8 | 6-1/2 | .060 | 1-1/4 | RFZ13238 |
| 1-1/4 | 1.250 | 3-1/8 | 6-1/2 | .125 | 1-1/4 | RFZ13239 |

| Tolerances | Diameter | Shank | Radius |
|------------|----------------|-------|------------------|
| Fractional | +0.000, -0.002 | h6 | +0.0015, -0.0015 |

For specific shank tolerance information please see [page 200](#).



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[Tool application data pages 208-212.](#)